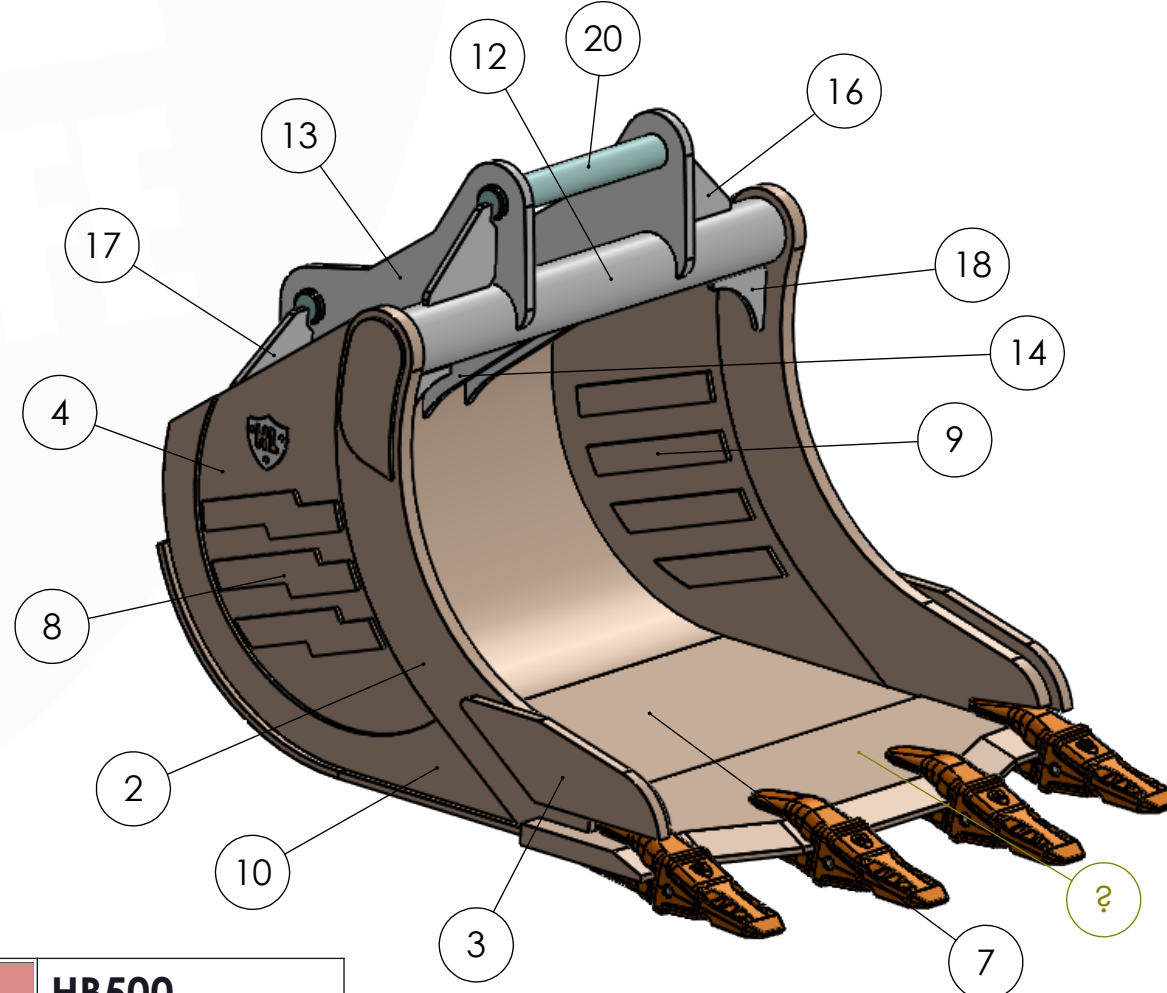
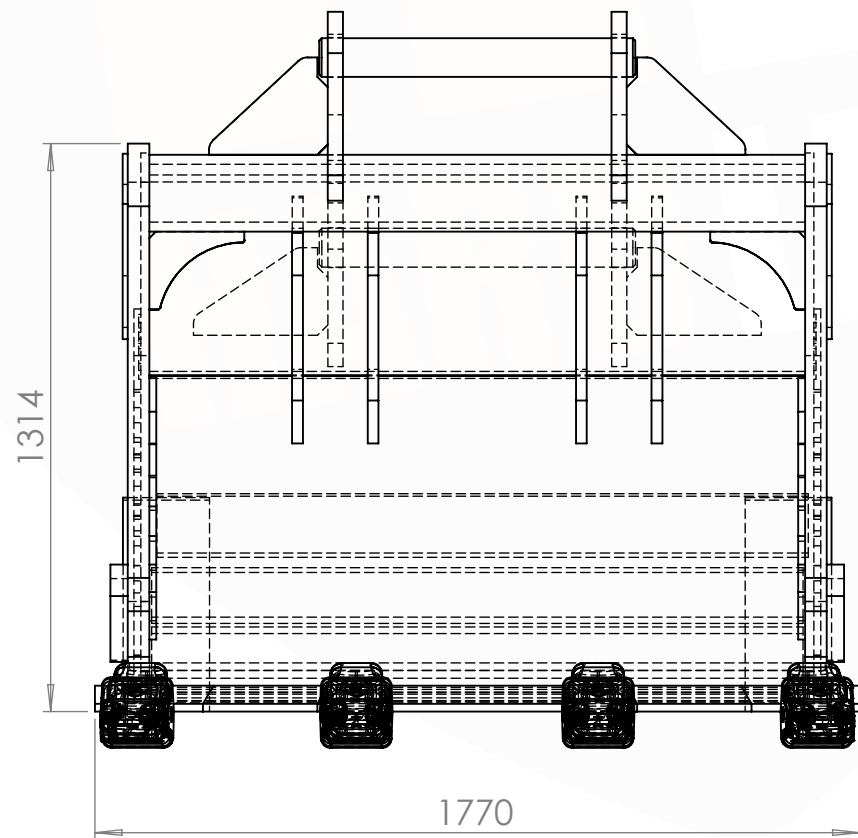
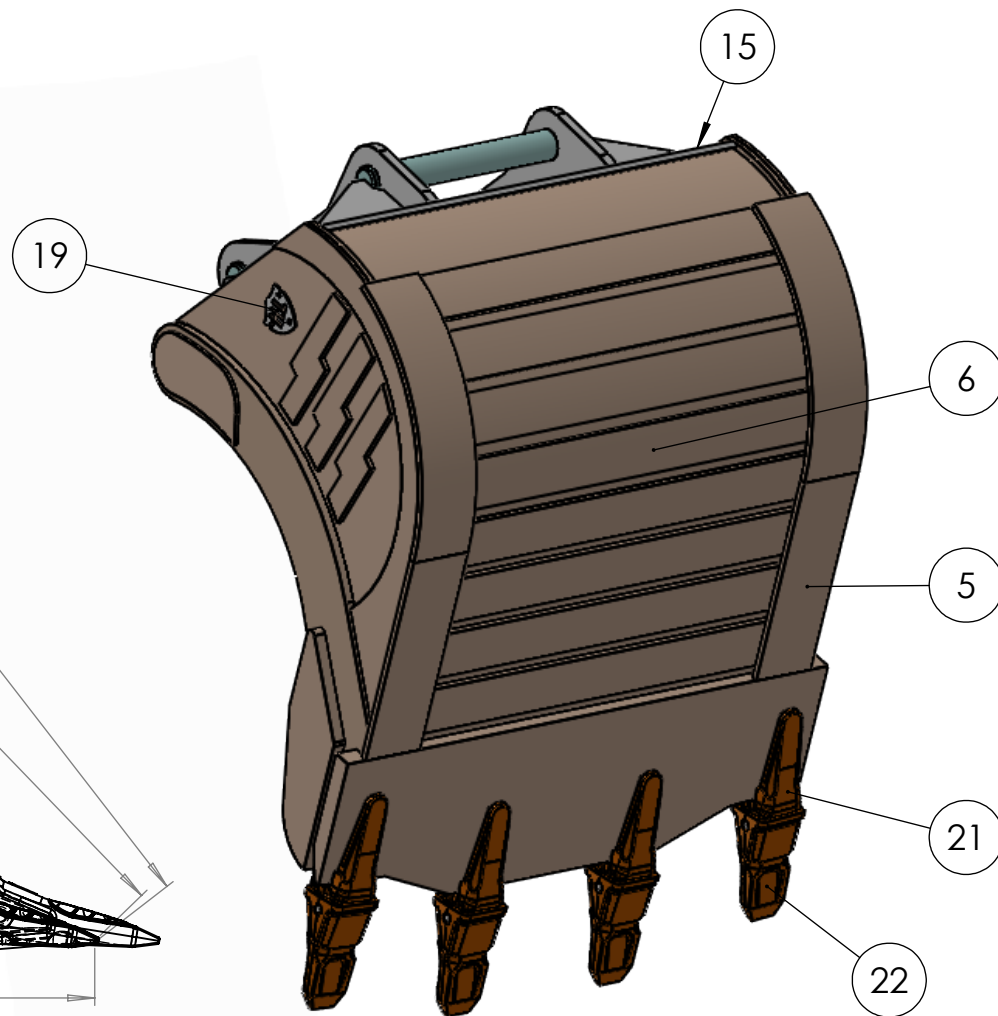
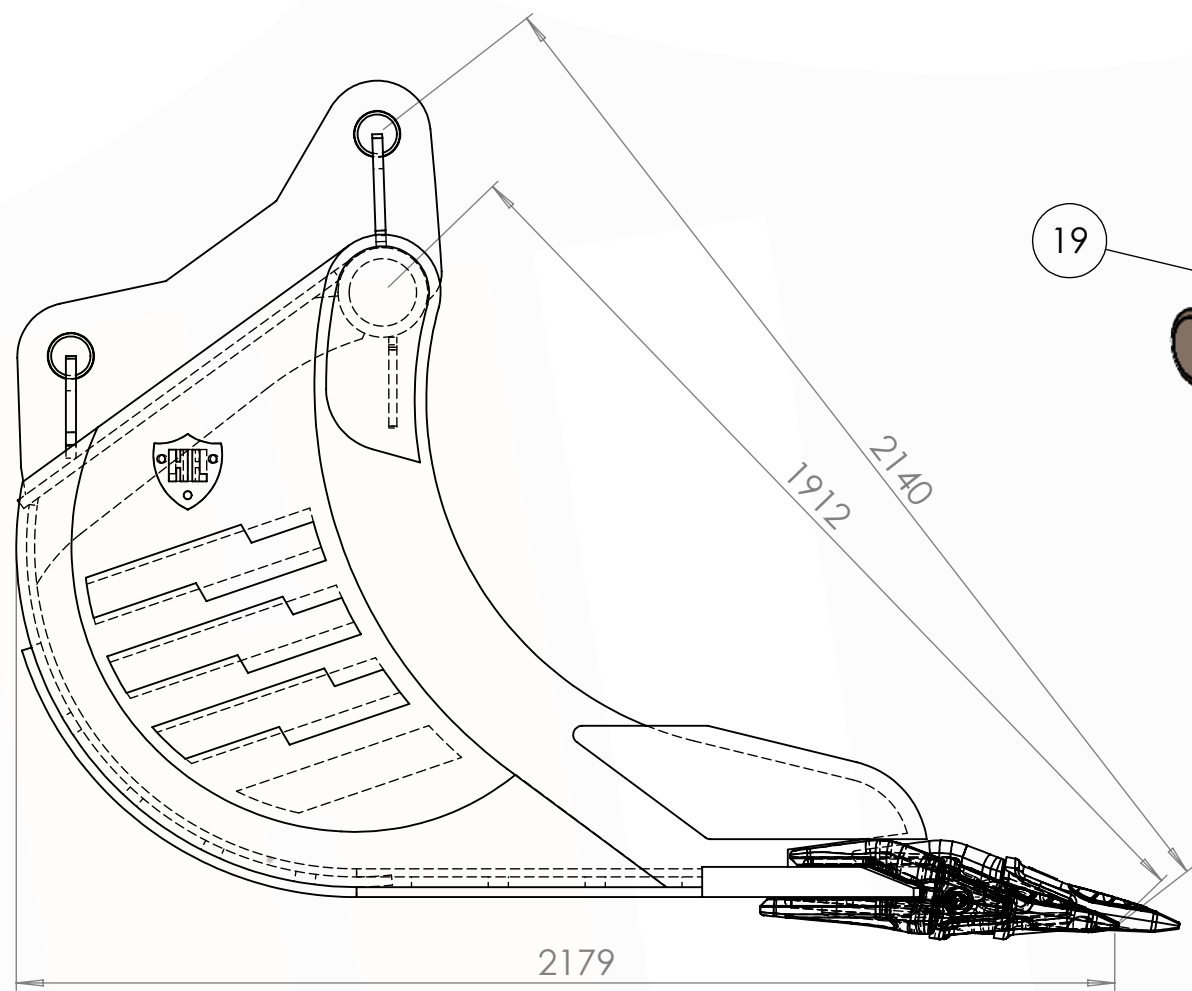
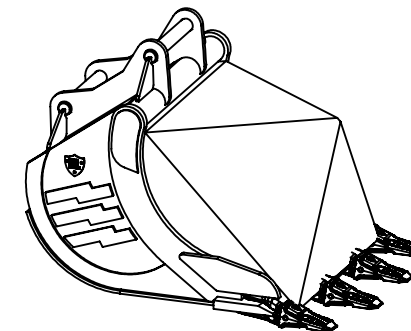




ITEM NO.	Description	Thickness	Material	Weight	QTY.
1	CUTTING EDGE	60 x 550 x 1770	HB400	382.34	1
2	SIDE CUTTER	50	HB400	150.55	2
3	SIDE CUTTER B	40	HB400	32.60	2
4	SIDE PLATE A	20	HB400	111.60	2
5	ROLLED WEAR PLATE	20	HB400	48.53	2
6	WEAR BAR	20	HB400	35.83	8
7	ROLL SHEET	16	HB400	338.13	1
8	EXTERNAL WEAR BARS	16	HB400	16.08	2
9	INTERNAL WEAR BARS	16	HB400	17.82	2
10	SIDE WEAR PLATE	16	HB400	25.72	2
11	SIDE CUTTER SUPPORT	12	HB400	6.32	2
12	TUBE	Ø177.80 x 22 x 1518	S355	127.17	1
13	S90 EAR PLATE	35	S355	59.91	2
14	TOP PLATE SUPPORT	25	S355	14.78	4
15	TOP PLATE	20	S355	183.06	1
16	FRONT PIN SUPPORT	20	S355	6.02	2
17	REAR PIN SUPPORT	20	S355	6.56	2
18	TOP GUSSET PLATE	16	S355	2.09	2
19	HL LOGO	5	S355	0.41	2
20	S90 PIN	Ø90 x 732	EN8D	36.25	2
21	J550 ADAPTER - 616554		CAST GET	28.30	4
22	J550 TIP - 1U3552R		CAST GET	21.78	4
23	J550 PIN - 1U1558	Ø25 x 162	1.7035 (41Cr4)	0.62	4
24	J550 RETAINER - 8E5559	OD 53 ID 24.10	1.7035 (41Cr4)	0.13	4



Capacity:

Heaped: 2464lt
Struck: 1829lt

ISO7451:2007 / SAE J296



Part No : 350-DDG-2400-S90

Rev: 1

Machine Class : 35-40 Tonne

Product : HD Dig

Weight : 2621 kg

This drawing is the sole property of Hardlife (UK) Ltd.

	S355		HB400		HB500
	EN8		HB450		CAST ALLOY